

Part List:

- 5-Star Chair Base
- Pneumatic Cylinder
- (5) Hard Caster Wheels
- Seating Unit with Back and Adjustable Arms
- Seat Pan
- 2 Seat Glides (May be attached to chair)

Step 1) Carefully remove all packing material from the box and place components on a flat surface.



Step 2) Insert caster wheels into holes located on the bottom of the 5-star base. Push metal locking mechanism firmly into holes to lock in place. Set the base of the chair on the floor with caster wheels down.

Step 3) Place the larger end of the cylinder into the hole located in the center of the 5-star base. Note the location of the arrow sticker on cylinder.



Step 4) Identify if your cylinder has a Side/Lever Activated or Top/Button Activated cylinder. See our images for reference.

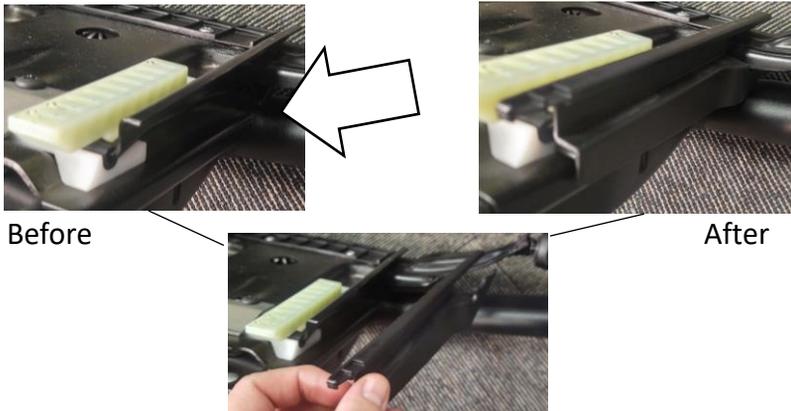
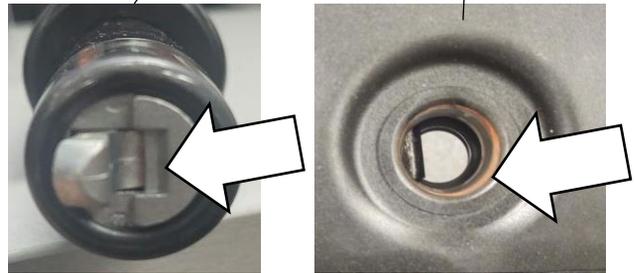


Step 5: Only Follow Steps for Your Particular Cylinder

Top/Button Activated: Line up the shaft on the gas cylinder with the receive hole on the chair assembly and then press firmly into place. Take a hex screw and adjust clockwise (to tighten) or counter clockwise (to loosen) the set screw.



Side/Lever Activated: Make sure cylinder lever is aligned and pointing directly at the straight bar piece. You can see this through the hole in the top of the mechanism to guide you.



Step 6:

Attach the seat glides (if not already in place). Each is clearly labeled either R for right side or L for left side. They only fit one way.

Step 7:

While depressing the seat pan adjuster (pictured), slide the seat pan to the track assembled on the chair frame. **(DO NOT SLIDE SEAT ON UNTIL YOU VERIFY GAS CYLINDER IS WORKING PROPERLY.)**



Step 8:

Enjoy your chair! If you have any issues with assembly, please call **844.630.3375** or email **store@officefurniturecenter.com**.

